

Work Order ID 64889



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Item ID: D412-702-011

Accept



Setup Start



Revision ID:

Stop



Item Name: 13-Man Shoulder Harness

Start Date: 12/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/21/10 Req'd Qty: 1.00



Customer:

Reference: **DISASSEMBLE**

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

110

Pick Kit

0.00



Packaging

*Memo

0.00

PULL FROM STOCK:

1 X D412-702-011 B62122

REMOVE FROM KIT FOR AOG (-021)

2 X D3197-041 B 60138

37885

1 X D3196-1 B 62123

39319

1 X D3196-3 B 62647

62123

1 X D3196-4 B 62123

2 X D3195-043

B62642

REPLACE WHEN AVAILABLE

2 X D3197-041 B

1 X D3196-1 B 39315

B39315

1 X D3196-3 B 64885

B64885

1 X D3196-4 B 64885

B64885

QC4- 100% Inspect kits for completeness

0.00

120



QC

*Memo

0.00

Quality Control

10/12/10

2 X D3195-041 B51387 10/12/10 sp

2 X D3195-043 B62642

Disassemble & put parts back in stock

mf

11-03-16

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Accept



Setup Start



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Stop



Item Name: 13-Man Shoulder Harness

Start Date: 12/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/21/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo REPACKAGE PER PPP USING NEW B/N, NEW LABELS REQ'D Identify and pack for shipping as per PPP D412-702-011 Location: _____ PPP Rev: _____	0.00							
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/3/10

5

11/3/10

WF
11-03-16

Picklist Print

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Work Order ID: 64889

Parent Item: D412-702-011

Parent Item Name: 13-Man Shoulder Harness



Start Date: 12/21/10







Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPPRcv:A03.10.17 New issue KJ/RF
 IPP Rev:B06.04.03 As per DSI9324 JLM
 IPP rev C 06.12.14 per ecn871 ec
 IPP Rev:D 07-03-14 As per DSI9351 JLM
 IPP Rev:E 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3196-1  Bar		Manufactured	No				Each	3.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST260				3					
				39319				3					
D3196-1  Bar		Manufactured	No				Each	3.0000	1	-1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST260				3					
				39319				3					
D3196-3  Bar		Manufactured	No				Each	0.0000	1	-1			
D3196-4  Bar		Manufactured	No				Each	0.0000	1	-1			
D3196-4  Bar		Manufactured	No				Each	0.0000	1	1			
D3197-041  Bar Assembly		Manufactured	No				Each	0.0000	2	2			

[Handwritten signature]

39319 *[Handwritten signature]*

B62647 *[Handwritten signature]*

B62123 *[Handwritten signature]*

B64884 *[Handwritten signature]*

B37885 60138 *[Handwritten signature]*

Picklist Print

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Work Order ID: 64889



Parent Item: D412-702-011



Parent Item Name: 13-Man Shoulder Harness

Start Date: 12/21/10

Required Date: 12/21/10

Start Qty: 1.00

Required Qty: 1.00

D3197-041

Manufactured No

Each

0.0000

2

-2



Bar Assembly



B65634 SP

D412-702-069
B62649
X1 B60506 C11/01/20

6.0 PARTS LISTS

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	Part Number	Description
X					D412-702-011	Dart 13-Man Shoulder Harness Kit
	X				D412-702-013	Dart 5-Man Forward Facing Shoulder Harness Kit
		X			D412-702-015	Dart 4-Man Aft Facing Shoulder Harness Kit
			X		D412-702-017	Dart 4-Man Side Facing Shoulder Harness Kit
				X	D412-702-019	Dart 1-Man Forward Facing Shoulder Harness Kit
1	1		1	1	D412-702-069	GROMMET KIT 65506
2	2				D3195-041	BRACKET
2	2				D3195-043	BRACKET
1	1			1	D3196-1	BAR 639319
1			1		D3196-3	BAR B64885
1			1		D3196-4	BAR B64884
2	2				D3197-041	BAR 65634
4		4			D3198-1	FITTING 31467
18	10		8	2	D3215-041	HARNESS ASSEMBLY 62126
4		4			D3215-043	HARNESS ASSEMBLY B60079
2	2				D3268-1	PLACARD 33841
13	5	4	4	1	D3551-11	HOOK AND LOOP TIE B62648
2	2				D3546-1	CLIP 56649
4		4			AN4-5A	BOLT M114330
4	4				AN4-13A	BOLT M115108
8		8			AN4-20A	BOLT M104016
20		20			AN960JD416	WASHER (OR NAS1149D0463J) 115000
12		12			MS21042L4	NUT (OR MS21042-4) M114784
8	2		6	2	MS24694-S152	SCREW M101124
8	2		6	2	MS24694-S154	SCREW M112089

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Date: 10.12.01